

## SERVICE INSTRUCTION

### LOW VOLTAGE CABLE HANDLING

A *Low Voltage Cable* is a complex electrical component. Like many electrical devices it can be subject to certain types of damage. As with previous generations of low voltage cable, the handling guidelines listed below should be followed to ensure maximum cable life.

(Note: All photos depict unacceptable situations!)

Although low voltage cables are made with both flexibility and durability in mind, they are not indestructible. There are no acceptable methods for repairing low voltage failure in a cable, i.e. "no Band-Aids". The failed cable must be replaced.

# OPERATOR / MAINTENANCE \*\*\*WARNINGS\*\*\*

#### Handling & Use:



 Low voltage cable has virtually no elasticity and should not be stretched by pulling. Pulling the low voltage cable can cause eventual failure.



• During operation, **avoid** bending cable around sharp edges such as door jams and furniture.

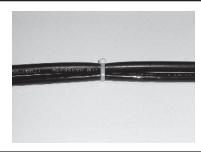


 Avoid sharp bends less than 45 degrees in any 1 inch span of cable.

## Handling & Use: (Continued)

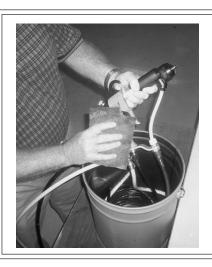


 Avoid compression of the cable as may be caused by running over with any wheeled vehicles such as fork lifts, carts, vans, dollies, etc.



- Do not cinch cable by tie-wrapping tightly.
- Do not continuously wrap hose and cable with duct or masking tape.

#### Cleaning:



 Cables should never be soaked or submerged for cleaning. For best cleaning, the cable should be wiped down daily with a solvent dampened cloth. A disposable cover is ideal to prevent paint build up.

#### Manufacturing

1910 North Wayne Street Angola, Indiana 46703-9100 Telephone: 260/665-8800 Fax: 260/665-8516

#### Technical/Service Assistance

Automotive Assembly and Tier I Industrial Systems Ransburg Guns

Telephone: 800/ 626-3565 Fax: 419/ 470-2040
Telephone: 800/ 233-3366 Fax: 419/ 470-2071
Telephone: 800/ 233-3366 Fax: 419/ 470-2071

Technical Support Representative will direct you to the appropriate telephone number for ordering Spare Parts.

© 2006 Illinois Tool Works Inc. All rights reserved. Models and specifications subject to change without notice.





Form No. SI-06-01 Litho in U.S.A. 10/06